

TA 60 – SERIES, GATE VALVE

Holder/Issued to

IMI International Sp. z o.o.

Olewin 50A, PL-32-300 Olkusz, Poland

Product description

Shut-off valves of gate valve type. Valves are made of dezincification resistant brass alloy Ametal C which is covered by type approval number 1105/09. Valves are manufactured in several designs for different connection options for pipes. Valves covered by the approval have the following dimensions: DN 10, 15, 20, 25, 32, 40 and 50.

Intended use

Shut-off valve for heating and cooling systems. The maximum operating pressure is 10 bar (1.0 MPa), where the water temperature momentarily not exceed 95°C or continuously not exceed 70°C.

Trade name

TA 60

Approval

The product satisfy the requirements set forth in chapter 8, 4 § 7 PBL, in respect to and under conditions stated in this certificate.

Associated documents

Technical specification, TA 60, daterat 2020-06 ver.6.

Control

The factory production control (FPC) is monitored by an independent inspection body.

Control plan: RISE certification rule CR 074 dated 2018-10-10, Inspection body: RISE

When the building proprietor performs inspection at the building site, markings shall be checked to ensure that the correct products have been supplied and that they are used in accordance with the conditions in this type approval and associated documents. Further the product shall be accompanied by a manufacturer's assurance, certifying that the product has been manufactured in accordance with the documents on which this type approval is based.

Manufacturing place

Production control includes the following place:

IMI International Sp. z o.o., Poland.

Type Approval 2581/73 | 2023-03-24

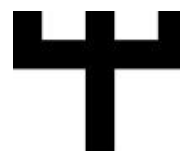
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Akkred. nr. 1002
Produktcertifiering
ISO/IEC 17065


Marking

The product is to be marked at the factory. The marking consists of a sign/label on every product/packing supplied and includes:

Product is marked with:

Trade name	TA
Dimension	DN XX
Dezincification resistant	DR

Packing is marked with:

Holder	IMI TA
Product type designation	TA 60
Operator code + week	No. + week
Type approval number	2581/73
Dimension	dimension
Boverket's registered trade mark	
RISE Accreditation number	1002
Certification- and Inspection body	RISE

Basis for approval

Report 166467 from RISE.
Reports 94E1 2318 and P903085-C from SP.

Comments

Valves are approved in accordance with NKB 13.

Associated documents shall accompany the product or by other means be available to users of the product.

This type approval supersedes the previous type approval with the same number dated 2018-03-19, valid through 2023-03-18.

Validity

Valid through 2028-03-23.

The validity of this type approval can be verified at RISE homepage.

The validity of this type approval expires when the type approved product with the intended use according to this type approval shall be CE-marked according to the Construction Products Regulation (EU) 305/2011.



Stefan Coric

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