

Environmental Declaration

Företag/Company			Datum/Date	Utgåva/Edition	ID/ID No	Sida/Page
IMI Hydronic Engineering AB	Tel	+46 (0)513 540 00				
SE-524 80 LJUNG	Fax	+46 (0)513 508 44	2019-03-01	5	ED-15-04-en	1(3)
	E-mail	info@tahydronics.com	2013 03 01		25 25 0 1 611	- (0)
Utfärdare/Issuer	Godkän	d/Approved	Titel/Title			
Maria Ivansson	Chri	stofer Sundqvist	Environmental Declaration for product: TA-COMPACT-P			ot:

Manufacturer

Namne	IMI Hydronic Engineering AB
Adress	SE-524 80 Ljung, Sweden
Phone	+46 (0)513-54000
Managmentsystem	IMI Ljung has a certified quality-, environment-, and safety management system. The management system is also certified due to the Pressure Equipment Directive . The certificates are published at homepage, www.imi-hydronic.com

General product information

Designation:	TA-COMPACT-P
Type of product:	Valve
Product approvals acc to:	
Technical service life:	>20 years
The product is acc to REACH defined as:	Product
ROHS-directive (covers electric- and electronical equipment):	Brass alloys which contains <4% Lead(Pb) are excluded in ROHS.

Material composition

Product	Specification of components	CAS-no	Weigth %	Comments
componentes	composition		_	
Brass Ametal	Cu 65%, Zn 32%, Pb 2%, Si 0,7% acc. to EN 1982 CAS: Cu 7440-50-8, Zn 7440-66-6, Pb 7439-92-1, Si -,		84-87 DN32: 93	
Brass				
Castiron				
Stainless steel	1.4305 (X8CrNiS18-9)		3-4	
Steel			<1	
Aluminium				
Redmetal				
Plastics	PPS, PP TPE PPS=Polyphenylenesulfide PP=PolyProphylene TPE=TermoPlasticElastomere		7-9 DN32: 3	Ingredient substances are not declared.
Rubber	EPDM, HNBR EPDM=EtenPropenDienMonomer HNBR=HydrogenatedNitrileButadieneRubber		1	Ingredientsubstances are not declared.
Insulation				
Paint/ Laquer				
Other surface tr.	Vibra-seal/Dri-seal 516		<1	
Other surface tr.	Zink-Nickel (ZiNi) 12-15%		<1	









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Maria Ivansson		Christofer Sundqvist		Environment TA-COMPA		tion for produc	ot:

Other material information	Yes	No	Ev comment
Product is Chrome plated		Х	
Product is Nicel plated		Х	
Product is galvanized		Χ	
Is product containing recycled material	X		Ametal is made of approx 80% recycled raw materials. Splits and scrap from the own production are recycled in the in-house foundry.

REACH and SVHC

Information about SVHC (Candidate list) acc. to REACH				
The product contains				
Packaging	The packaging is not containing any substances on the Candidate list			
X Brass	The Cupper alloy are containing > 0,1% Lead (Pb), CAS No 7439-92-1, which was put in the Candidate list			
Redmetal	2018-06-27.			

Packaging

IMI Hydronic Eng	ineering	AB is lis	sted in REPA-register: Reg no 55603362-5601.
Materials	Yes	No	
Cardboard/ Paper	Х		Produced of recycled material at packaging supplier.
Plastic (Polyethylene)		Х	

Manufacturing stage

Energy consumption	The company has worked with energy savings since 1989. The company has an in-house foundry, there for example heat excess is used for heating of the offices.
Sustainability	The owner of the company, IMI plc, has made an overall commitment to fulfil FN Global Compact. Sustainability work is covered in for example "IMI Code of Conduct", and is reported in the Annual report. See also: https://www.imiplc.com/ The overall commitment from IMI plc, has been introduced through routines at IMI Ljung.

Transports

Transport	Transport contractors with pronounced sustainability work are chosen in first
contractors	hand.
To and from the	Lorry or parcel post.
company	The company is working with transports optimization.









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Usage stage

Storage	No special demands. Normal practice.
Instructions for	Can be found on homepage: www.imi-hydronic.com
use	
Emissions	No emissions, if used according to normal practice and instructions for use.
Energy	The products are not energy labeled.
	To lower the energy usage as much as possible, balancing of the products is
	recommended,

Waste/ Worn out product

IMI Hydronic Engineering is listed in the REPA-register: Reg no 55603362-5601.				
Materials	Yes	No		
Worn out product can be recycled	Х		Leave worn out products for recycling.	
Card board / Paper	Χ		Recycle packing/paper.	
Plastic (Polyethylene)		Х	Recycle plastic.	

Waste codes

Waste	EWC code
Brass	17 04 01
Steel	17 04 05
Card Board	15 01 01
Paper(Packing)	15 01 01
Plastic	15 01 02

CO₂-load

CO ₂ -load for foundry	Climate indicator from Swedish Foundry Association (SFA) shows that Swedish foundries has the lowest emission of CO ₂ per tonne casting.			
castings	The climate indicator from SFA shows for Brass, 71 kg CO ₂ per tonne casting. See also homepage http://www.gjuteriforeningen.se/dold-mapp-1/folder/			





