

Environmental Declaration

Företag/Company IMI Hydronic Engineering AB	Tel		+46 (0)513 540 00	Datum/Date	Utgåva/Edition	ID/ID No	Sida/Page
SE-524 80 LJUNG	Fax E-m	nail	+46 (0)513 508 44 info@tahydronics.com	2020-05-28	5	ED-2800-en	1 (3)
Utfärdare/Issuer Maria Ivansson	·		^{(Approved} ofer Sundqvist			or product: STS, A, STAD-R, STAV	,
				STAD* NPT			

Manufacturer

Namne	IMI Hydronic Engineering AB
Adress	SE-524 80 Ljung, Sweden
Phone	+46 (0)513-54000
Managment system	IMI Ljung has a certified quality-, environment-, and safety management system. The management system is also certified due to the Pressure Equipment Directive . The certificates are published at homepage, www.imi-hydronic.com

General product information

Ceneral product information	
Designation:	STS, STA, STAD, STAD*, STAD-D, STADA, STAD-R, STAV, STAS,
	STAD* NPT
Type of product:	VALVE
Product approvals acc to:	RISE No. 3578/83 for STAD and STAD-R
Technical service life:	>20 years
The product is acc to REACH defined as:	Product
ROHS-directive (covers electric- and	Brass alloys which contains <4% Lead(Pb) are
electronical equipment):	excluded in ROHS.

Material composition

waterial compo			_	
Product	Specification of components	CAS-no	Weigth %	Comments
componentes	composition			
Brass Ametal	Cu 65%, Zn 32%, Pb 2%, Si 0,7% acc. to EN 1982 CAS: Cu 7440-50-8, Zn 7440-66-6, Pb 7439-92-1, Si -,	93		
Brass				
Castiron				
Stainless steel	Locking ring STAV EN 10270-3 1.4310-NS		<1	
Steel				
Aluminium				
Redmetal				
Plastics	PA6, PA6-6, GF, GK, PTFE PA=PolyAmide GF= Glass Fibre GK= Glass Balls PTFE=PolyTetraFluoroEthylene		6	Ingredient substances are not declared.
Rubber	EPDM EPDM=EtenPropenDienMonomer		<1	Ingredient substances are not declared.
Insulation				
Paint/ Laquer				
Other surface tr.	Washer in graphitizied Klingersil		<1	
Other surface tr.	TEA 65-67% Tin and 35-33% Nickel		<0,1	Only STAD-D









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Maria Ivansson	Christofer Sundqvist		er Sunaqvist		STAD, STAD*, ST	AD-D, STADA	A, STAD-R, STAV	, STAS	
				9	STAD* NPT				

Other material information	Yes	No	Ev comment
Product is Chrome plated		Х	
Product is Nickel plated	Х	х	Only STAD-D are nickel plated with TEA
Product is galvanized		Х	
Is product containing recycled material	X		Ametal is made of approx 80% recycled raw materials. Splits and scrap from the own production are recycled in the in-house foundry.

REACH and SVHC

Information about SVHC (Candidate list) acc. to REACH					
The product contains					
Packaging	The packaging is not containing any substances on the Candidate list				
x Brass	The Cupper alloy are containing > 0,1% Lead (Pb), CAS No 7439-92-1, which was put in the Candidate list				
Redmetal	2018-06-27.				

Packaging

IMI Hydronic End	IMI Hydronic Engineering AB is listed in REPA-register: Reg no 55603362-5601.					
	,					
Materials	Yes	No				
Cardboard /	Х		Produced of recycled material at packaging supplier.			
Paper			, , , , , , , , , , , , , , , , , , , ,			
Plastic	Х					
(Polyethylene)						

Manufacturing stage

Energy consumption	The company has worked with energy savings since 1989. The company has an in-house foundry, there for example heat excess is used for heating of the offices.
Sustainability	The owner of the company, IMI plc, has made an overall commitment to fulfil FN Global Compact. Sustainability work is covered in for example "IMI Code of Conduct", and is reported in the Annual report. See also: https://www.imiplc.com/ The overall commitment from IMI plc, has been introduced through routines at IMI Ljung.

Transports

Transport	Transport contractors with pronounced sustainability work are chosen in first							
contractors	hand.							
To and from the	Lorry or parcel post.							
company	The company is working with transports optimization.							









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Usage stage

Storage	No special demands. Normal practice.
Instructions for use	Can be found on homepage: www.imi-hydronic.com
Emissions	No emissions, if used according to normal practice and instructions for use.
Energy	The products are not energy labeled. To lower the energy usage as much as possible, balancing of the products is recommended,

Waste/ Worn out product

IMI Hydronic Engineering is listed in the REPA-register: Reg no 55603362-5601.				
Materials	Yes	No		
Worn out product can be recycled	х		Leave worn out products for recycling.	
Card board / Paper	Х		Recycle packing/paper.	
Plastic (Polyethylene)	х		Recycle plastic.	

Waste codes

Waste	EWC code
Brass	17 04 01
Steel	17 04 05
Card Board	15 01 01
Paper (Packing)	15 01 01
Plastic	15 01 02

CO₂-load

CO ₂ -load for foundry castings	Climate indicator from Swedish Foundry Association (SFA) shows that Swedish foundries has the lowest emission of CO ₂ per tonne casting. The climate indicator from SFA shows for Brass, 71 kg CO ₂ per tonne casting.
	See also homepage https://www.gjuteriforeningen.se/klimatindikatorn/





