IMI TA

STAS – Solder ends

Balancing valves

Size 1/2” - 2”

IMI Hydronic Engineering

Breakthrough Engineering

STAS – Solder ends

The STAD balancing valve delivers accurate hydronic performance in an impressive range of applications. Ideally suited for use on the secondary side in heating and cooling systems.

Key features

- **Handwheel**
  Equipped with a digital read-out, the handwheel ensures accurate and straightforward balancing. Positive shut-off function for easy maintenance.
- **Self-sealing measuring points**
  For simple, accurate balancing.
- **AMETAL®**
  Dezincification resistant alloy that guarantees a longer valve lifetime and lowers the risk of leakage.

Technical description

Application:
Heating (not steam) and cooling systems.

Functions:
Balancing
Pre-setting
Measuring
Shut-off
Draining (optional)

Dimensions:
1/2" - 2"

Pressure class:
PN 25 (400 WWP)

Temperature:
Max. working temperature: 248°F (intermittent 302°F)
Min. working temperature: -4°F

Media:
Water or neutral fluids, water-glycol mixtures (0-57%).

Material:
Valve body and bonnet: AMETAL®
Sealing (body/bonnet): EPDM O-ring
Valve plug: AMETAL®
Seat seal: EPDM O-ring
Spindle: AMETAL®
Slip washer: PTFE
Spindle seal: EPDM O-ring
Spring: Stainless steel
Handwheel: Polyamide and TPE

Measuring points: AMETAL®
Sealings: EPDM
Caps: Polyamide and TPE

AMETAL® is the dezincification resistant alloy of IMI Hydronic Engineering.

Marking:
Body: IMI, TA, PN 25/400 WWP, DN and inch size. Size 2" also CE.
Handwheel: TA, valve type and size.

Connection:
Solder ends.

Measuring points

Measuring points are self-sealed. Remove the cap and insert the probe through the seal.

Draining

The sleeve can temporarily be removed and a draining kit for UNS 1 1/16" x 11.5 hose connection is fitted, which is available as an accessory.

Sizing

When Δp and the design flow are known, use the formula to calculate the Cv value or use the diagram.

$$Cv = 1.52 \frac{q}{\sqrt{\Delta p}}$$ q in GPM, Δp in ft WG

$$Cv = \frac{q}{\sqrt{\Delta p}}$$ q in GPM, Δp in psi

Cv values

No of turns	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
0.5	0.157	0.616	0.693	1.38	2.19	3.03
1	0.261	0.903	1.19	2.42	3.93	4.74
1.5	0.401	1.41	2.46	3.88	5.48	7.82
2	0.714	2.25	4.21	6.03	7.23	13.2
2.5	1.08	3.13	6.08	8.98	10.6	18.3
3	1.69	4.29	7.69	11.4	14.8	24.9
3.5	2.39	5.21	9.01	13.8	18.7	31.2
4	2.96	6.23	9.93	16.4	22.3	37.3

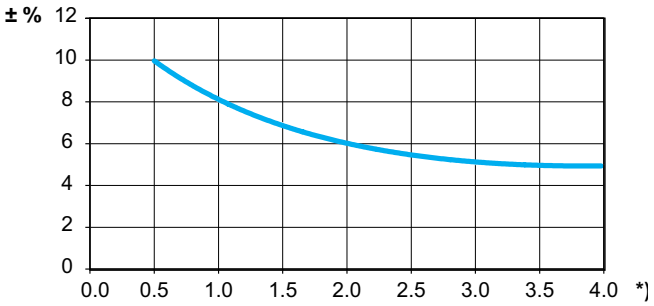
Measuring accuracy

The zero position is calibrated and must not be changed.

Deviation of flow at different settings

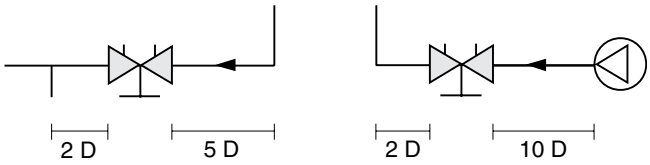
The curve (Fig. 1) is valid for valves with normal pipe fittings (Fig. 2). Try also to avoid mounting taps and pumps, immediately before the valve. The valve can be installed with the opposite flow direction. The specified flow details are also valid for this direction although tolerances can be greater (maximum 5% more).

Fig. 1



*) Setting, No. of turns.

Fig. 2

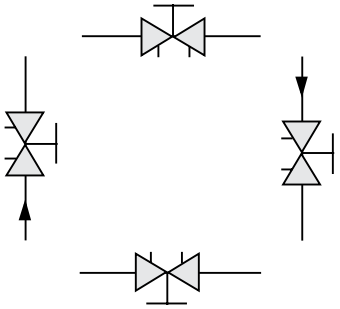


D = Valve size

Correction factors

The flow calculations are valid for water (68°F). For other liquids with approximately the same viscosity as water (≤20 cSt = 3°E=100S.U.), it is only necessary to compensate for the specific density. However, at low temperatures, the viscosity increases and laminar flow may occur in the valves. This causes a flow deviation that increases with small valves, low settings and low differential pressures. Correction for this deviation can be made with the software HySelect or directly in our balancing instruments.

Installation



Setting

Setting of a valve for a particular pressure drop, e g corresponding to 2.3 turns on the graph, is carried out as follows:

1. Close the valve fully (Fig 1).
2. Open the valve 2.3 turns (Fig. 2).
3. Using a 3 mm Allen key, turn the inner spindle clockwise until stop.
4. The valve is now set.

To check the setting: Close the valve, the indicator shows 0.0. Open it to the stop position. The indicator then shows the set value, in this case 2.3 (Fig. 2).
Diagrams showing the pressure drop for each valve size at different settings and flow rates are available to help determine the correct valve size and pre-setting (pressure drop).
Four turns corresponds to fully open valve (Fig. 3). Opening it further will not increase the capacity.

Fig. 1
Valve closed

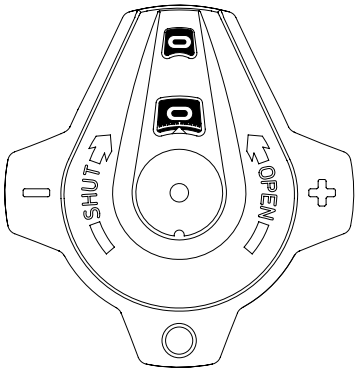


Fig. 2
The valve is set at 2.3

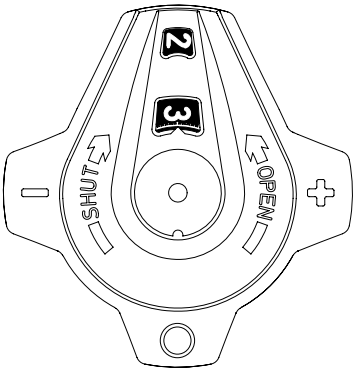


Fig. 3
Fully open valve

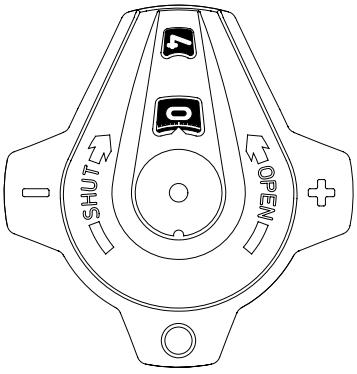


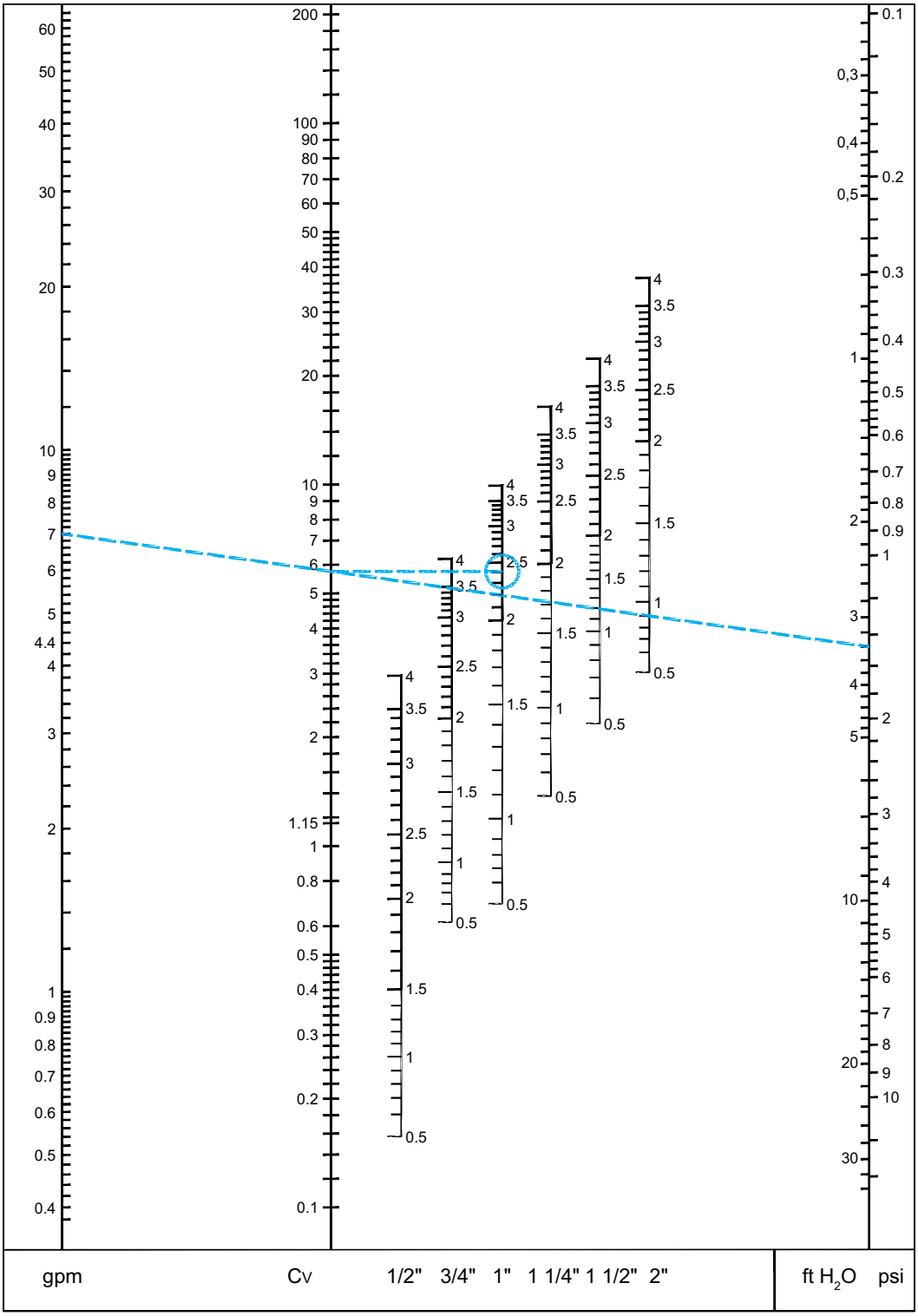
Diagram example

Wanted:
Presetting for size 1” at a desired flow rate of 7 gpm and a pressure drop of 3.2 ft.

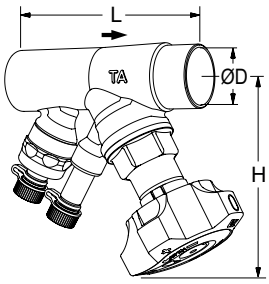
Solution:
Draw a straight line joining 7 gpm and 3.2 ft. This gives Cv=5.84. Now draw a horizontal line from Cv=5.84.
This intersects the bar for size 1” which gives 2.44 turns.

NOTE:
If the flow rate is out of the scale in the diagram, the reading can be made as follows:
Starting with the example above, we get 3.2 ft., Cv=5.84 and flow-rate 7 gpm.
At 3.2 ft. and Cv=0.584 we get the flow-rate 0.7 gpm, and at Cv=58.4, we get 70 gpm. That is, for a given pressure drop, it is possible to read 0.1 times or 10 times the flow and Cv-values.

Diagram



Articles



STAS – Solder ends
Without drain
Drain can be installed during operation.

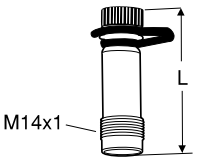
Size	D [in]	L [in]	H [in]	Cvs	Article No ** North America	Article No International
d = UNS 1 1/16" x 11.5						
1/2"	0.63	3.54	3.94	2.96	52 867-915	-
3/4"	0.88	3.82	3.94	6.23	52 867-920	-
1"	1.13	4.33	4.13	9.93	52 867-925	-
1 1/4"	1.38	4.88	4.13	16.4	52 867-932	-
1 1/2"	1.63	5.12	4.72	22.3	52 867-940	-
2"	2.13	6.08	4.72	37.3	52 867-950	-

**) Distributed by Victaulic.

→ = Flow direction

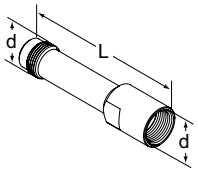
Cvs = gpm at a pressure drop of 1 psi and fully open valve.

Accessories



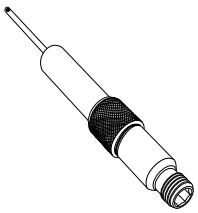
Measuring point
Max 248°F (intermittent 302°F)
AMETAL®/EPDM

L [in]	Article No
1.73	52 179-014
4.05	52 179-015



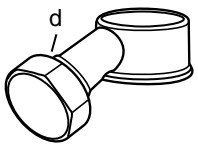
Extension for measuring point M14x1
Suitable when insulation is used.
AMETAL®

d	L [in]	Article No
M14x1	2.80	52 179-016



Measuring point, extension 2.36 in.
Can be installed without draining of the system.
AMETAL®/Stainless steel/EPDM

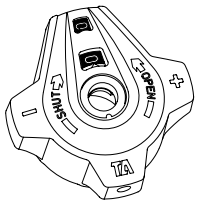
L [in]	Article No
2.36	52 179-006



Draining kit
Can be installed during operation.
AMETAL®/EPDM/Fiber-based aramid

d	Article No ** North America	Article No International
UNS 1 1/16" x 11.5	52 167-997	52 179-997

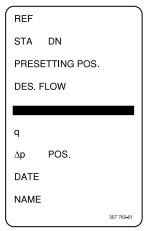
**) Distributed by Victaulic.



Handwheel
Complete

Article No ** North America	Article No International
52 167-820	52 186-007

**) Distributed by Victaulic.

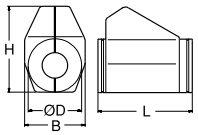


Identification tag

Article No
52 161-990

Allen key

[mm]		Article No
3	Pre-setting	52 187-103
5	Draining	52 187-105



Insulation
For heating/cooling
CFC-free polyurethane. Covered with grey PVC.
See catalogue leaflet “Prefab insulations” for complete details.

For size	L [in]	H [in]	D [in]	B [in]	Article No
3/8”, 1/2”, 3/4”	6.10	5.31	3.54	4.06	52 189-615
1”	6.89	5.59	3.70	4.06	52 189-625
1 1/4”	7.68	6.14	4.17	4.06	52 189-632
1 1/2”	8.43	6.65	4.25	4.45	52 189-640
2”	9.65	7.01	4.25	4.49	52 189-650