

Climate  
Control

IMI TA

## TBV-CM



**Combined control & balancing valves for small  
terminal units**

For modulating control

## TBV-CM

Designed for use in terminal units in heating and cooling systems, the TBV-CM ensures accurate hydronic control and optimum throughput over a long lifetime. IMI's dezincification resistant alloy, AMETAL®, minimises the risk of leakage.

### Key features

#### Presetting tool

For accurate and easy balancing.

#### Self-sealing measuring points

For quick and easy measurement.

#### Shut-off function

Ensures straightforward maintenance procedures.



### Technical description

#### Application:

Heating and cooling systems.

#### Lift:

4 mm

#### Marking:

Body: TA, PN 16/150, DN, inch size and flow direction arrow.

Identification ring on measuring point:

White = Low flow (LF)

Black = Normal flow (NF)

#### Functions:

Control  
Balancing  
Pre-setting  
Measuring  
Shut-off (for isolation during system maintenance)

#### Leakage rate:

Tight sealing

#### Material:

Valve body: AMETAL®  
Valve plug: PPS (polyphenylsulphide)  
Seat seal: EPDM/Stainless steel (DN 15-20). EPDM/AMETAL® (DN 25).  
Spindle seal: EPDM O-ring  
Valve insert: AMETAL®, PPS (polyphenylsulphide)  
Return spring: Stainless steel  
Spindle: AMETAL®

#### Actuators:

See separate information on EMO TM.

#### Dimensions:

DN 15-25

#### Pressure class:

PN 16

#### Temperature:

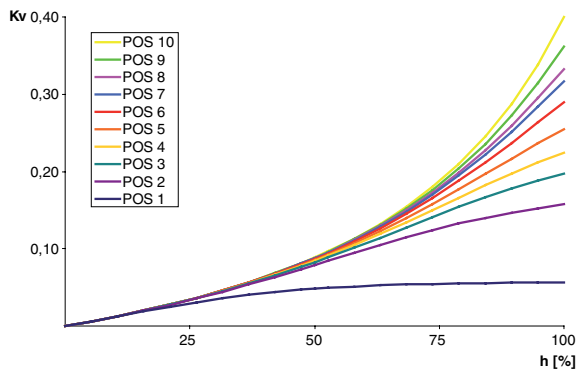
Max. working temperature: 120°C

Min. working temperature: -20°C

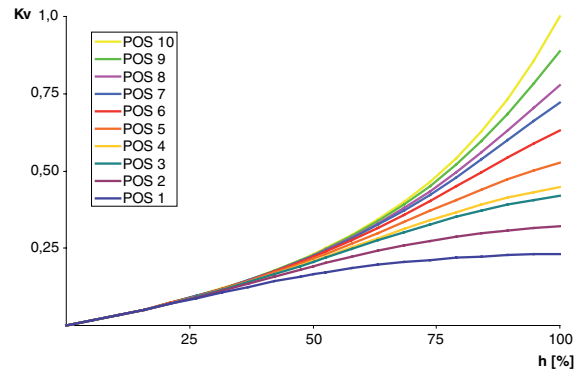
AMETAL® is the dezincification resistant alloy of IMI.

## Valve characteristics

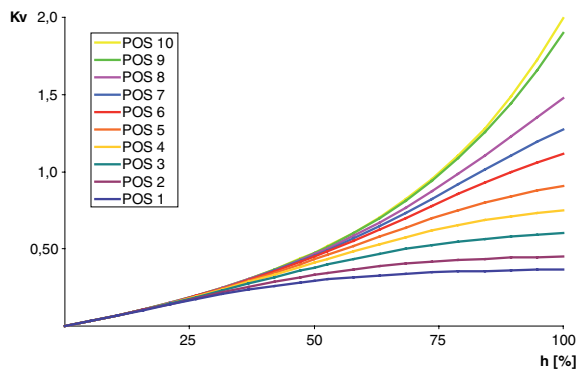
TBV-CM LF, DN 15, Kvs 0,40



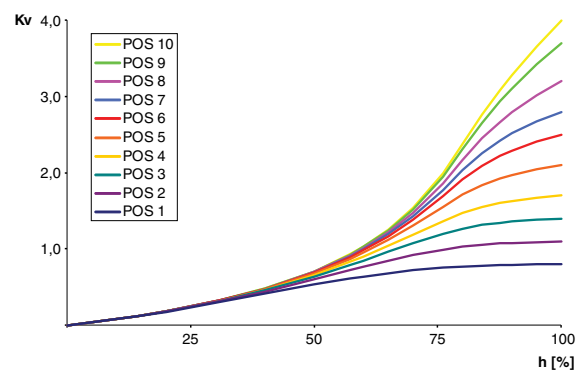
TBV-CM NF, DN 15, Kvs 1,0



TBV-CM NF, DN 20, Kvs 2,0

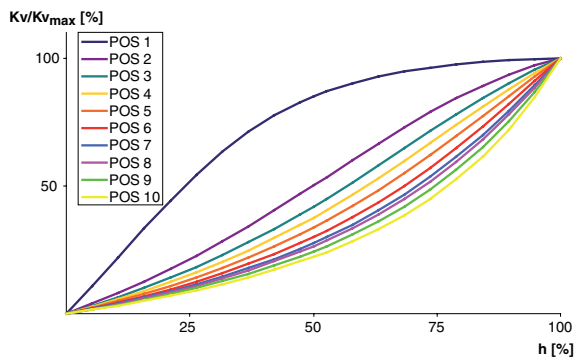


TBV-CM NF, DN 25, Kvs 4,0

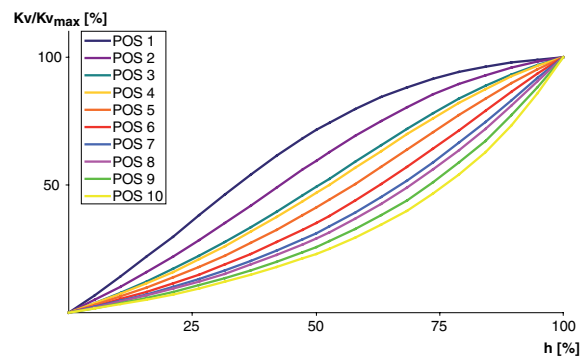


## Standardised valve characteristic

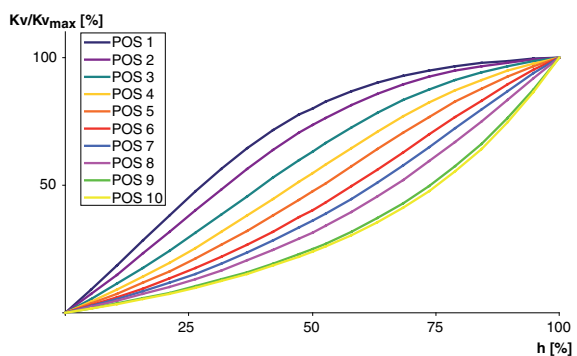
TBV-CM LF, DN 15, Kvs 0,40



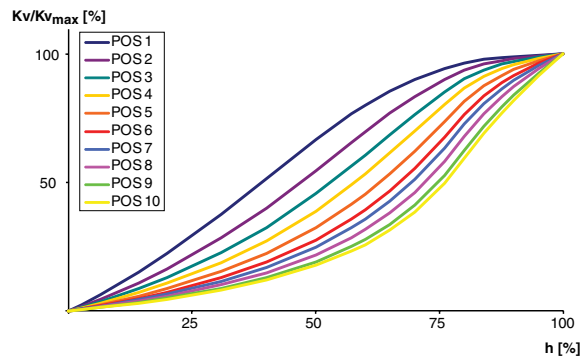
TBV-CM NF, DN 15, Kvs 1,0



TBV-CM NF, DN 20, Kvs 2,0



TBV-CM NF, DN 25, Kvs 4,0



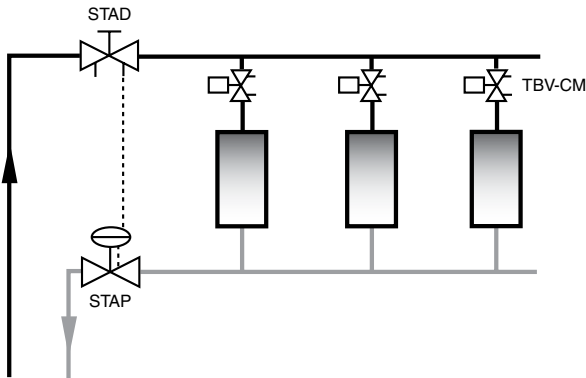
$Kv_{max} = m^3/h$  at a pressure drop of 1 bar at each pre-setting and fully open valve plug.

$Kvs = m^3/h$  at a pressure drop of 1 bar and fully open valve.

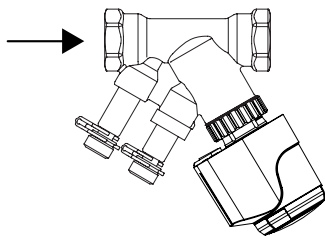
$h$  = lift

## Installation

### Application example

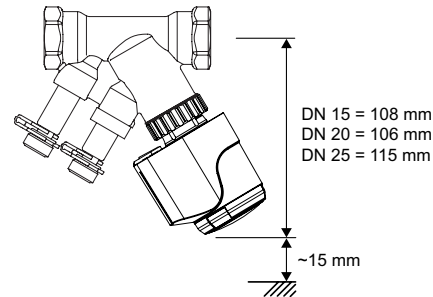


### Flow direction

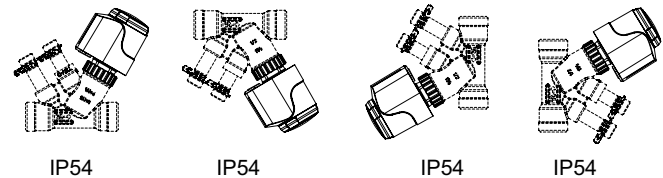


### Installation of actuator EMO T

Approx. 15 mm of free space is required above the actuator.



### TBV-CM + EMO TM



## Sizing

When  $\Delta p$  and the design flow are known, use the formula to calculate the Kv-value.

$$K_v = 0,01 \frac{q}{\sqrt{\Delta p}} \quad q \text{ l/h, } \Delta p \text{ kPa}$$

$$K_v = 36 \frac{q}{\sqrt{\Delta p}} \quad q \text{ l/s, } \Delta p \text{ kPa}$$

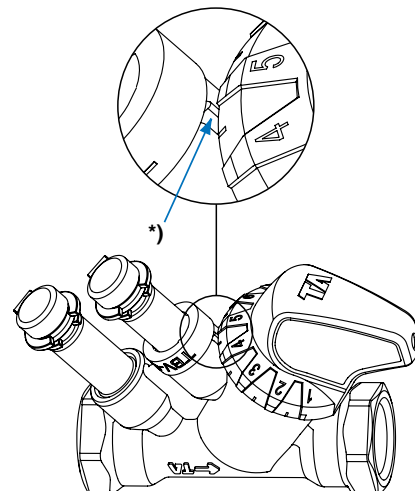
## Setting

TBV-CM is delivered with a red protective cap, Article No 52 143-100, which must be used when isolating the valve.

TBV-CM is delivered with the pre-setting fully open. Pre-setting of a valve for a given  $K_{v_{max}}$  value, e.g. corresponding to position 5, is done as follows:

1. Place the presetting tool, Article No 52 133-100, at the valve.
2. Turn the presetting tool so that position 5 is pointing at the index\* of the valve body.
3. Remove the adjustment tool. The valve is now pre-set.

There is a diagram for every valve size that shows the flow for different pressure drops and settings.



## Noise

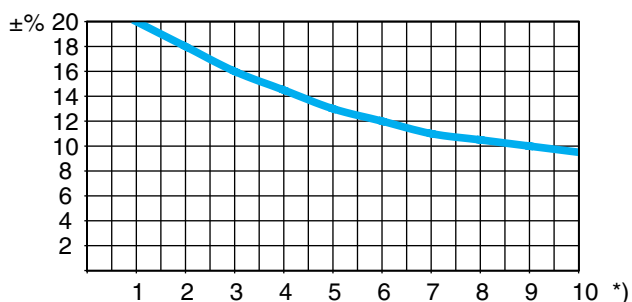
In order to avoid noise in the installation the flows must be correctly balanced and the water de-aerated. Excessive differential pressures can cause noise in the installations, and in that case, differential pressure controllers should be used.

The maximum recommended pressure drop in order to avoid noise is 30 kPa = 0,3 bar.

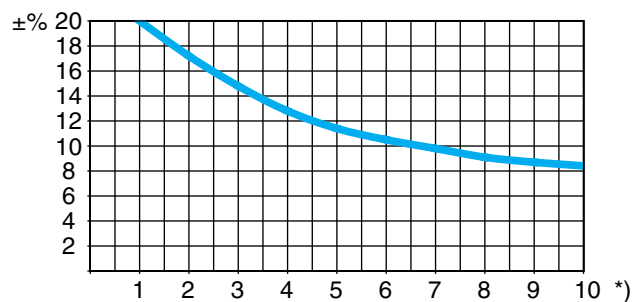
## Measuring accuracy

### Maximum flow deviation at different settings

#### TBV-CM LF

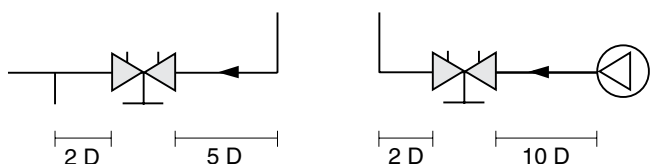


#### TBV-CM NF



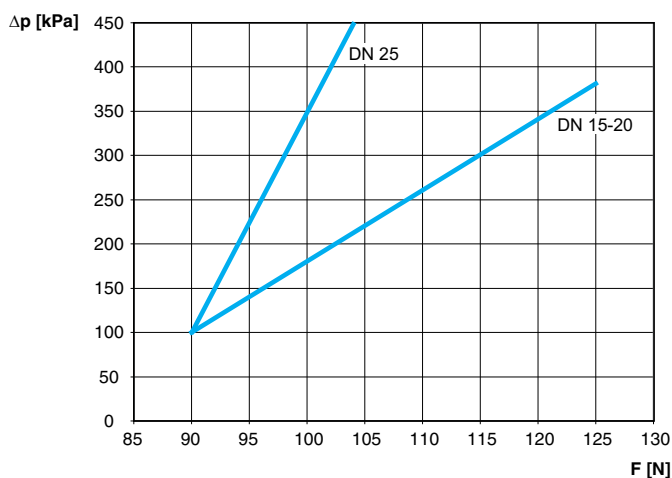
\*) Position

Try to avoid mounting taps and pumps, immediately before the valve.

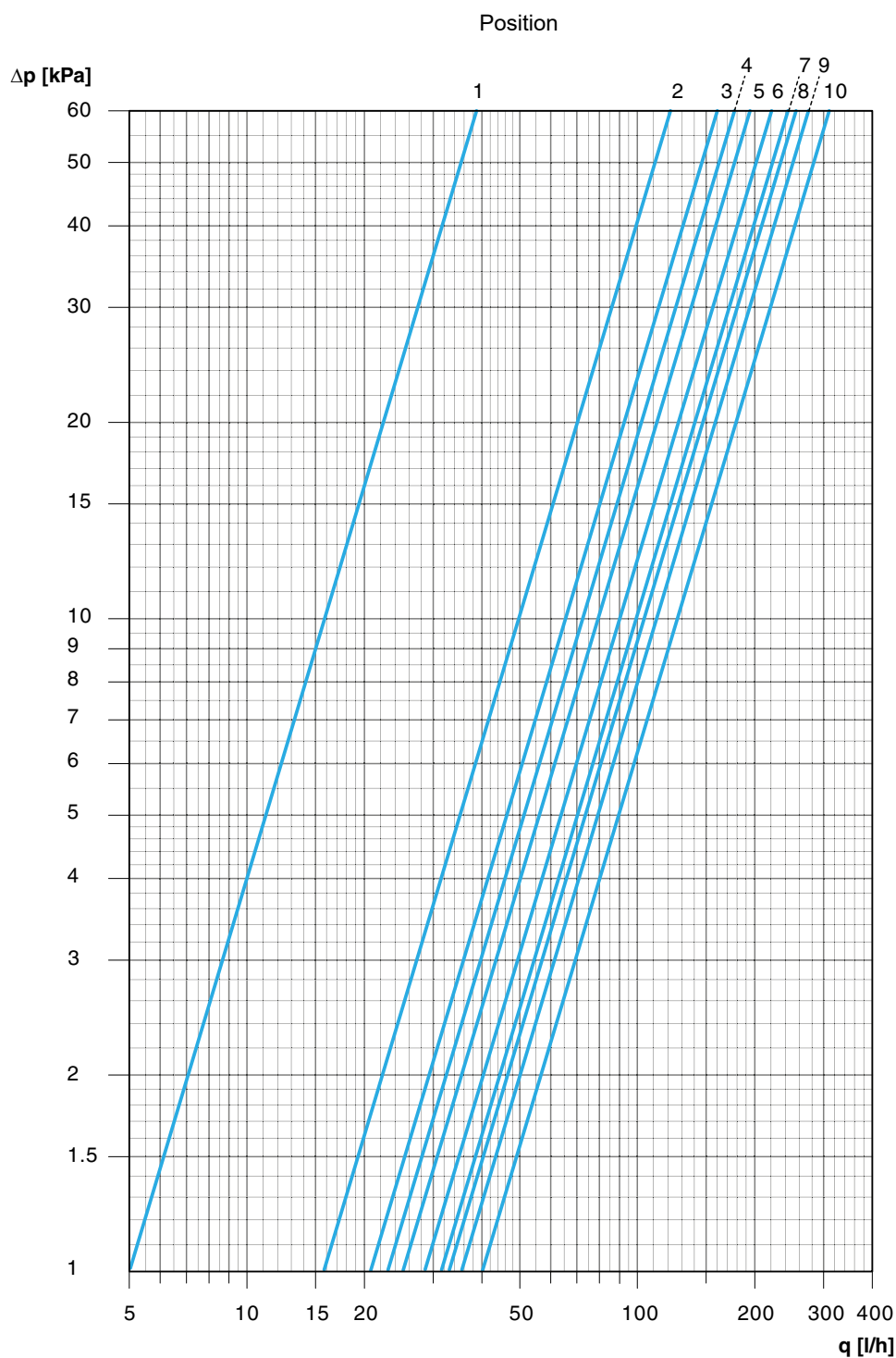


## Closing force

Necessary force (F) to close the valve versus the differential pressure ( $\Delta p$ V).



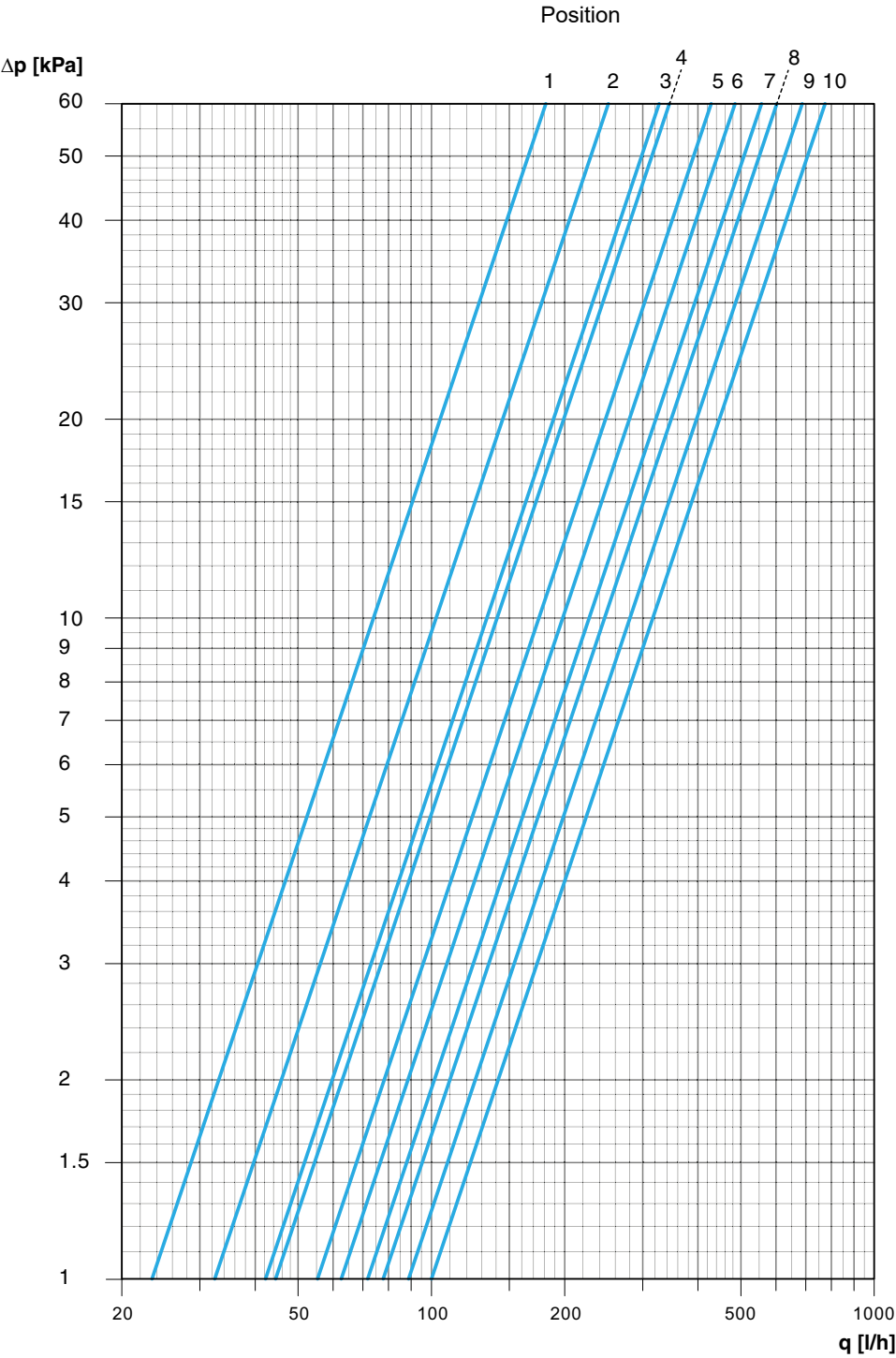
## Diagram TBV-CM LF, DN 15



Position	1	2	3	4	5	6	7	8	9	10
$Kv_{max}$	0,05	0,16	0,21	0,23	0,25	0,29	0,31	0,33	0,35	0,40

$Kv_{max}$  = m<sup>3</sup>/h at a pressure drop of 1 bar at each pre-setting and fully open valve plug.

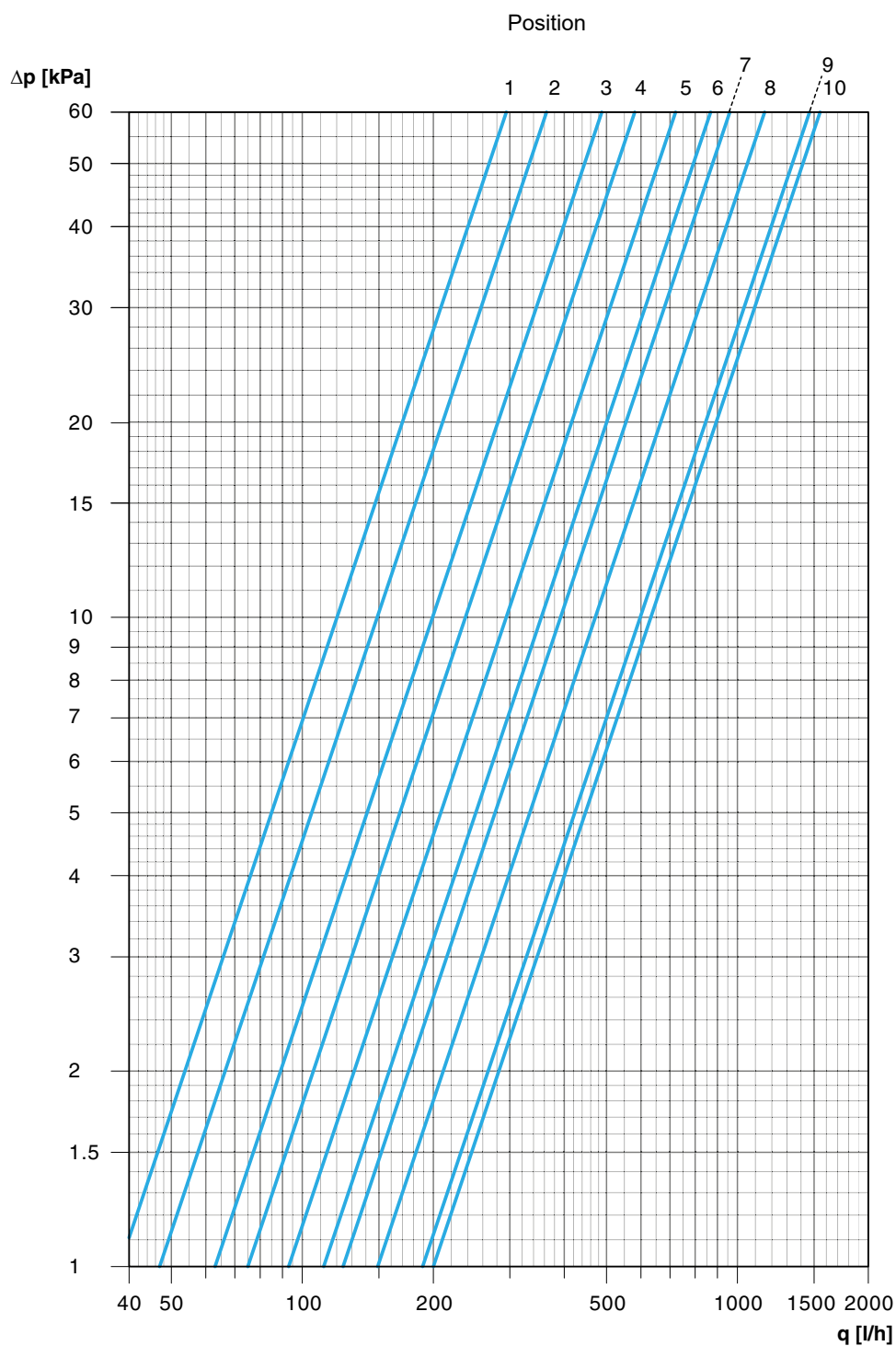
Diagram TBV-CM NF, DN 15



Position	1	2	3	4	5	6	7	8	9	10
$Kv_{max}$	0,23	0,32	0,42	0,45	0,55	0,63	0,72	0,78	0,89	1,0

$Kv_{max}$  = m<sup>3</sup>/h at a pressure drop of 1 bar at each pre-setting and fully open valve plug.

## Diagram TBV-CM NF, DN 20

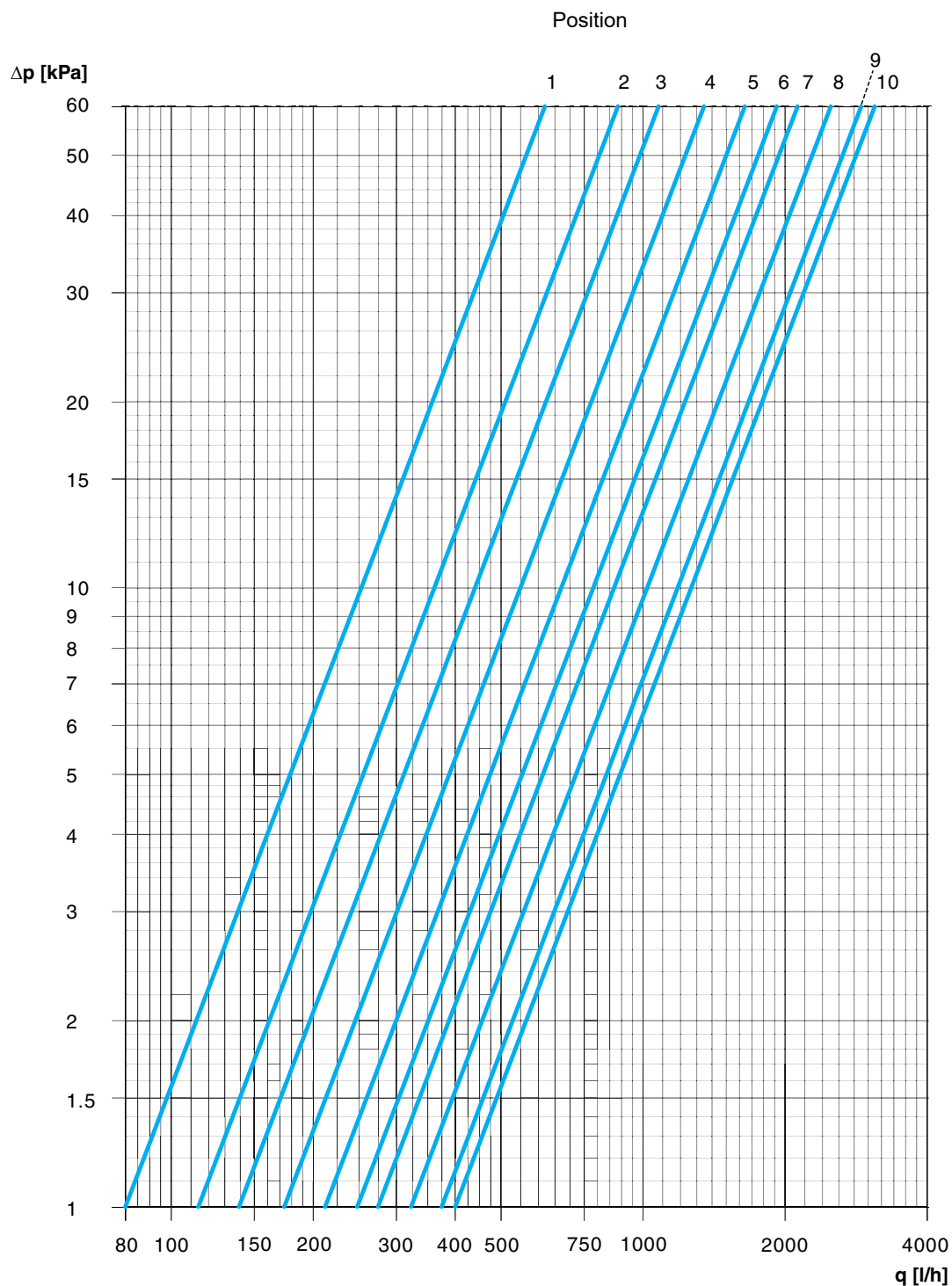


Position	1	2	3	4	5	6	7	8	9	10
$Kv_{max}$	0,38	0,47	0,63	0,75	0,93	1,1	1,2	1,5	1,9	2,0

$Kv_{max}$  = m<sup>3</sup>/h at a pressure drop of 1 bar at each pre-setting and fully open valve plug.



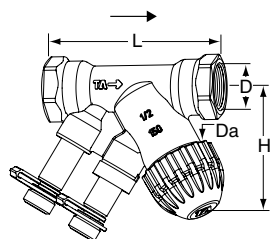
## Diagram TBV-CM NF, DN 25



Position	1	2	3	4	5	6	7	8	9	10
$Kv_{max}$	0,80	1,1	1,4	1,7	2,1	2,5	2,8	3,2	3,7	4,0

$Kv_{max}$  = m<sup>3</sup>/h at a pressure drop of 1 bar at each pre-setting and fully open valve plug.

## Articles



### Internal thread

DN	D	Da*	L	H	Kvs	Kg	EAN	Article No
<b>TBV-CM LF, low flow</b>								
15	G1/2	M30x1,5	81	58	0,40	0,34	7318793950703	52 143-115
<b>TBV-CM NF, normal flow</b>								
15	G1/2	M30x1,5	81	58	1,0	0,34	7318793950505	52 144-115
20	G3/4	M30x1,5	91	57	2,0	0,40	7318793951403	52 144-120
25	G1	M30x1,5	111	64	4,0	0,73	7318793977502	52 144-125

\*) Connection to actuator.

Kvs = m<sup>3</sup>/h at a pressure drop of 1 bar and fully open valve.

G = Thread according to ISO 228. Thread length according to ISO 7/1.

→ = Flow direction

**TBV-CM (DN 15-20) can be connected to smooth pipes by KOMBI compression coupling.**  
(See catalogue leaflet KOMBI)

## Accessories



### Presetting tool

For TBV-C, TBV-CM

EAN	Article No
7318793886002	52 133-100

### Actuator EMO TM

For more details of EMO TM, see separate catalogue leaflet.

TBV-CM is developed to work together with the EMO TM actuator. Actuators of other brands require a working range of:

X = 11,50 - 15,80 (closed - fully open)

IMI will not be held responsible for the control function if other brands of actuator are used.

